

Technical Data Sheet

Description

DSL Dasul "D" Base is a superior quality metalworking fluid additive fortified with a highly concentrated blend of extreme pressure, anti-weld and lubricity additives. Its' intended use is designed to enhance and improve the extreme pressure, anti-weld and lubricity properties of inactive cutting oils.

Performance Features

- * Economical, cost efficient
- * Extends tool life
- * Improves surface finish
- * Non-Staining
- * Improves lubricity
- * Extends fluid life
- * Improves extreme pressure properties
- * Non-Corrosive

Applications

- * Recommended treat ratio: 10-15 % per volume
- * Tough machining operations and with alloys of low machinability ratings, such as; chromium and nickel steels

Properties

Typical Specifications

Product Code	<u>DHD</u>
Viscosity	
cSt @ 40°C	91.1
cSt @ 100°C	11.2
Flash Point, (COC), °F	390
Sulfur, total % wt.	5.04
Fatty Component, % wt.	34.2